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(54) **Surfactant composition.**

(57) **Surfactant composition comprising an alkyl amine ethoxylate and a gel breaker, wherein the gel breaker is a random copolymer of ethylene oxide with propylene oxide and/or butylene oxide.**

## SURFACTANT COMPOSITION

The present invention relates to a surfactant composition comprising an alkyl amine ethoxylate for use in an aqueous liquid. Such an aqueous liquid can be a component of a drilling fluid or of a fluid used to stimulate oil production from a subterranean reservoir. The alkyl group of the alkyl amine ethoxylate contains suitably between 10 and 20 carbon atoms and more suitably between 16 and 18 carbon atoms, the number of ethylene oxide groups is suitably between 3 and 15 and more suitably between 10 and 15.

At ambient temperature alkyl amine ethoxylate is a viscous wax-like liquid, which if mixed with water at ambient temperature and at a concentration between about 15% by mass and 80% by mass forms a gel. Therefore when a mass of alkyl amine ethoxylate is mixed with water a gel is formed on the outer surface of the mass, so that the mass is covered with a skin through which water can pass slowly. In order to dissolve the mass of alkyl amine ethoxylate the mixture has to be stirred to break the mass in smaller parts. Complete dissolution will only occur when the alkyl amine ethoxylate concentration is below about 15% by mass.

It is an object of the present invention to provide a surfactant composition which includes an alkyl amine ethoxylate and which dissolves faster in an aqueous liquid.

15 To this end the surfactant composition according to the invention comprises an alkyl amine ethoxylate and a gel breaker, wherein the gel breaker is a random copolymer of ethylene oxide with propylene oxide and/or butylene oxide.

Suitably the mass ratio between alkyl amine ethoxylate and the gel breaker is in the range of from 3 to 15. The contribution of the ethylene oxide groups to the molecular weight of gel breaker is in the range of 20 from 300 to 900.

Suitably the molar ratio of ethylene oxide groups in the gel breaker and propylene oxide and/or butylene oxide groups is in the range of from 10 to 20.

The invention further relates to an oil well fluid for use in drilling a borehole in a subterranean formation, or for use in overhauling a borehole, which fluid comprises a stable oil-in-water emulsion including between 25 50 and 96 %v of an aqueous phase, between 3 and 40 %v of an oil phase, and between 1 and 10 %v of the surfactant composition according to the invention.

The invention also relates to an oil production fluid, such as a fluid used to stimulate oil production from a subterranean reservoir, which fluid comprises a stable oil-in-water emulsion including between 50 and 96 %v of an aqueous phase, between 3 and 35 %v of an oil phase, and between 1 and 15 %v of the surfactant 30 composition according to the invention.

EXAMPLE

35 The experiments which will be described hereinafter were carried out to determine the solubility-rate of  $0.2 \cdot 10^{-3}$  litre of a surfactant composition in  $100 \cdot 10^{-3}$  litre of an aqueous liquid.

The experiments were carried out with the use of a transparent vessel arranged on a thermostat and which vessel was provided with a stirrer, a light source and an apparatus for monitoring the absorbance of light in the liquid. To facilitate monitoring the absorbance, to the surfactant composition was added 40  $100 \cdot 10^{-6}$  litre of a dye solution consisting of 5 %w fluorescein di-sodium salt in 2-methyl-2,4-pentanediol. As the surfactant composition dissolved in the stirred liquid the absorbance increased, and the surfactant composition was completely dissolved when the absorbance remained constant. The solubility-rate is the time elapsed until complete solution of the surfactant composition, this time is expressed in minutes.

The cloud point as included in the table was determined for 0.05 kg of the surfactant composition 45 dissolved in 1 kg of brine, wherein the brine contains 0.1 kg of potassium chloride in water.

The storage test comprised storing the surfactant composition for 48 hours at 0 °C, the appearance of the surfactant composition at the end of the period being included in the table.

The alkyl amine ethoxylate as used in the experiments is NONIDET AT 12 (trade name) which has an alkyl group including between 16 and 18 carbon atoms and 12 ethylene oxide groups.

50 Surfactant composition A (according to the invention) comprises 80% by mass of alkyl amine ethoxylate and 20% by mass PEG 600 PR (trade name, ex Hoechst) which is a random copolymer of ethylene oxide and 7 mol% propylene oxide with an average molecular weight of 600.

Surfactant compositions B, C, D, E, F, G and H were prepared not according to the invention to carry out comparative experiments.

Surfactant composition B (not according to the invention) comprises 100% by mass of alkyl amine

ethoxylate.

Surfactant composition C (not according to the invention) comprises 80% by mass of alkyl amine ethoxylate, and 20% by mass of a polyethylene glycol with an average molecular weight of 400.

Surfactant composition D (not according to the invention) comprises 80% by mass of alkyl amine ethoxylate, and 20% by mass of a polyethylene glycol with an average molecular weight of 600.

Surfactant composition E (not according to the invention) comprises 80% by mass of alkyl amine ethoxylate, and 20% by mass of a polypropylene glycol with an average molecular weight of 400.

Surfactant composition F (not according to the invention) comprises 80% by mass of alkyl amine ethoxylate, and 20% by mass of a polypropylene glycol with an average molecular weight of 2 000.

Surfactant composition G (not according to the invention) comprises 80% by mass of alkyl amine ethoxylate, and 20% by mass of SYNPERONIC PE/L31 (trade name, ex ICI) a block copolymer of propylene oxide and ethylene oxide containing 10 mol% ethylene oxide and having an average molecular weight of 1 100.

Surfactant composition H (not according to the invention) comprises 80% by mass of alkyl amine ethoxylate, and 20% by mass of SYNPERONIC PE/L61 (trade name, ex ICI) a block copolymer of propylene oxide and ethylene oxide containing 10 mol% ethylene oxide and having an average molecular weight of 2 090.

Results of the experiments.				
	Surfactant	Cloud point (°C)	Solubility rate (min)	Cold composition storage
25	A	82	4.2	h. liq.
	B	82	19	h. liq.
	C	82	7.6	h. liq./sol.
	D	82	2.8	solid
	E	70	9.6	h. liq.
30	F	phase sep.	15	h. liq.
	G	44	20	h. liq.
	H	24	20	h. liq.

35 In the table "phase sep." indicates phase separation, "h. liq." indicates hazy or misty liquid, and "h. liq./sol." indicates a state in between hazy liquid and solid.

From the experiments can be concluded that the surfactant composition according to the present invention (surfactant composition A) remains liquid at low temperatures and dissolves rapidly in water.

#### 40 Claims

1. Surfactant composition comprising an alkyl amine ethoxylate and a gel breaker, wherein the gel breaker is a random copolymer of ethylene oxide with propylene oxide and/or butylene oxide.
- 45 2. Surfactant composition as claimed in claim 1, wherein the mass ratio between alkyl amine ethoxylate and gel breaker is in the range of from 3 to 15.
3. Surfactant composition as claimed in claim 1 or 2, wherein the contribution of the ethylene oxide groups to the molecular weight of gel breaker is in the range of from 300 to 900.
- 50 4. Surfactant composition as claimed in any one of the claims 1-3, wherein the molar ratio of ethylene oxide groups in the gel breaker and propylene oxide and/or butylene oxide groups is in the range of from 10 to 20.
5. Oil well fluid comprising a stable oil-in-water emulsion including between 50 and 96 %v of an aqueous phase, between 3 and 40 %v of an oil phase, and between 1 and 10 %v of the surfactant composition as claimed in any one of the claims 1-4.
- 55 6. Oil production fluid comprising a stable oil-in-water emulsion including between 50 and 96 %v of an aqueous phase, between 3 and 35 %v of an oil phase, and between 1 and 15 %v of the surfactant composition as claimed in any one of the claims 1-4.
7. Surfactant composition as claimed in claim 1, substantially as described with special reference to the

Example.

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DOCUMENTS CONSIDERED TO BE RELEVANT									
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.5)						
A	EP-A-0 271 943 (SHELL) * Claim 1 * ---	1,5,6	B 01 F 17/16 C 09 K 7/02 E 21 B 43/22 E 21 B 43/25 E 21 B 33/138						
A	EP-A-0 255 161 (SHELL) * Claim 1 * ---	1,5,6							
A	US-A-4 120 358 (G. KALFOGLOU) * Claims 1-5 * ---	1,5,6							
A	US-A-3 107 726 (H.L. GREENWALD) * Claims 1,2 * -----	1,5,6							
TECHNICAL FIELDS SEARCHED (Int. Cl.5)									
C 09 K B 01 F E 21 B									
<p>The present search report has been drawn up for all claims</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 33%;">Place of search</td> <td style="width: 33%;">Date of completion of the search</td> <td style="width: 34%;">Examiner</td> </tr> <tr> <td>THE HAGUE</td> <td>11-05-1990</td> <td>ROTS AERT L.D.C.</td> </tr> </table>				Place of search	Date of completion of the search	Examiner	THE HAGUE	11-05-1990	ROTS AERT L.D.C.
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THE HAGUE	11-05-1990	ROTS AERT L.D.C.							
CATEGORY OF CITED DOCUMENTS		<p>T : theory or principle underlying the invention      E : earlier patent document, but published on, or      after the filing date      D : document cited in the application      L : document cited for other reasons      &amp; : member of the same patent family, corresponding      document</p>							
<p>X : particularly relevant if taken alone      Y : particularly relevant if combined with another      document of the same category      A : technological background      O : non-written disclosure      P : intermediate document</p>									